Don’t change the way you do business just to follow QAD menu structures; optimize your processes by completing them in the order best for your business and allow Radley to consolidate numerous QAD steps into one simple workflow. Radley’s platform of real-time EDI, Manufacturing & Warehouse solutions for QAD fills the gaps between your unique business processes and QAD functionality limitations.

Our user interface is built for maximum worker productivity, configurable, easy-to-use and multi-lingual. By streamlining data entry and daily operations as well as automating manufacturing and material handling transactions, users follow the simple software prompts as Radley technology is busy behind the scenes validating data and processing multiple QAD transactions at the same time.
Data Collection
Radley’s configurable data capture for QAD Enterprise Applications will change the way you think about mobile data collection. Real-time transaction processing without changes to QAD code along with intelligent prompting, data validation and a solution platform that offers so much more than just the scanning of barcodes. Automate your unique business processes without costly consulting services and customizations to QAD code.

Task Management
Directed picking, replenishment and putaway operations give your version of QAD the capabilities of a WMS system without the redundancy and added expenses. Maximize on resource time by letting Radley Task Management monitor operating conditions, item locations and quantities based on and configured for your specific business rules and logic to optimize pick routing, space utilization and replenishment. Tasks are generated automatically by Radley event monitoring, from a handheld device or supervisor’s task management console. Users are directed to perform tasks based on their status and location within the warehouse, ensuring the worker is always at their highest level of productivity. Experience labor efficiencies while reducing material handling cycle times; improve FIFO, cross docking, automated pick replenishment and more.

EDI Solution Platform
Reduce costs and increase accuracy with a total EDI eCommerce solution that provides a streamlined method for automating and managing EDI communications using a standard integration with QAD Enterprise Applications. Free your staff from manual data entry, and empower them to quickly respond and resolve customer exceptions, using graphical ecommerce dashboards and user-configurable alerts. Radley’s EDI platform of software and services helps you to speed up order fulfillment, eliminate errors and keeps you compliant with your customers’ EDI requirements. Multiple deployment options allow you to be on-demand or on-premise to fit your organization’s current and future IT strategies.

Labor Tracking and Shop Floor HMI
Keep tabs on all your resources, both human and machine with Radley’s Labor Tracking solution for QAD. You will know your output: completed, scrap, and rework quantities; so you can know your costs while QAD is automatically updated with labor hours, machine hours and manufacturing completions. With minimal data entry, production personnel can enter labor and part completion data and back flush operations. Access to availability, performance and overall production quality data enables you to measure the metrics needed for Overall Labor Effectiveness (OLE) statistics and your data is secure with role based permissions and a supervisor review for maintenance and approval of all labor transactions.

Kitting/Containerization
Dramatically improve material handling without customizing QAD Enterprise Applications by utilizing our Containerization/Kitting solution powered by Radley’s IntelliLabel® technology. Simplify the collection of mass amounts of data and consolidate the number of scans performed during your processes. Build up pallet/container relationships for the Receipt, Movement, WIP, Finished Goods and Shipment of materials and products. Move entire pallets of inventory and stage them for shipment with only one scan while QAD is updated with the data for every pallet, container and part within.

Product Traceability
Integrated with QAD Enterprise Applications, Radley’s Product Traceability gives you complete quality control of your production processes with cradle-to-grave component and data attribute tracking. Enhance QAD’s functionality with traceability from raw material receipt through customer shipment while collecting, tracking and viewing unlimited data attributes throughout the manufacturing and processing stages and anywhere along the supply chain. The ability to have accurate, real-time, forward and backward traceability is a crucial factor within numerous industries to comply with quality standards and requirements.
One Vendor, Many Solutions

Ensure the accuracy of your business system; eliminate manual handwritten labels and bypass time-consuming paperwork by scanning the critical data required for you to make important business decisions. Radley’s XDC/4 technology preserves your configured QAD business logic and validates scanned data against the QAD Enterprise Applications database, updating QAD with each transaction, as it happens, in real-time. Receive instant error alerts and email notifications so personnel can take action while it still matters. Implement Radley solutions for QAD Applications and you can look forward to your workforce operating at maximum productivity, production costs lowered and overall efficiency increased, all while you continue to grow your business.

As a full-service provider, we employ a team of in-house experts who possess extensive knowledge of QAD Enterprise Applications. Serving customers around the globe within numerous industries we provide everything from consulting, software & hardware configuration, project management to training and support. Visit our on-line Knowledge Center at www.radley.com/knowledge-center or contact a Radley representative today to learn about our innovative platform of solutions including Shop Floor Control, Asset Tracking, Integrated Labeling, PLC/Machine Integration and more.

Radley Solution Platform

![Radley Solution Platform Image]

- No QAD Modifications Required
- Improve Operational Visibility
- Streamline Inbound & Outbound Processes
- Reduce Reimplementation Costs for QAD Upgrades
- Offline and Batch Functionality
- Simplify Advanced Repetitive Backflush
- On Premise, On Demand or In The Cloud
- Adapts to Customized QAD Transactions
Radley’s x/DC 4 Platform Technology

x/DC 4 is a .NET 4 XML-based platform that is highly scalable with advanced security options. Benchmark for optimum transaction processing, x/DC 4’s architecture offers flexibility and performance unachievable by other solutions. The x/DC 4 environment can be installed and managed centrally or distributed to individual manufacturing locations. x/DC 4 transactions update QAD following your specific business rules and logic. A complete history of data collection transactions by date/time/employee/device for tracking and reporting purposes is maintained within the database.

- Use your specific business logic with no costly customizations
- Consolidate many tasks into one simple workflow
- Easy-to-use, multi-lingual interface for maximum productivity
- Receive instant error alerts and email notifications for quick action
- 40 years’ experience serving customers around the globe
- In-house consulting, training and support teams

Radley provides configurable options for QAD Enterprise Application users without the costly consulting and customizations required by our competitors. Our non-intrusive architecture allows our solutions to update QAD while preserving your specific business rules and logic.