

# SOLUTIONS FOR EPICOR ERP

- ✓ Consolidate & Minimize Scans/Transactions
- ✓ Increase Real-Time Visibility to Inventory & Statuses
- ✓ Streamline Cycle & Physical Inventory Counts
- ✓ Receive Immediate Error Alerts
- ✓ Reduce Audit Risks & Comply With Standards
- ✓ Simplify Kitting of Materials & Components
- ✓ Search Inventory by Unlimited Characteristics
- ✓ Integrated Label Printing
- ✓ Streamline Picking, Packing & Shipping



## Changing the way you think about mobile data collection

Not a terminal emulation (TE) solution, but real-time transaction processing that offers so much more than just the scanning of barcodes. Radley's configurable solutions for Epicor will change the way you think about mobile data collection. Visit our on-line Knowledge Center at [www.radley.com/Learn](http://www.radley.com/Learn) or contact a Radley representative today to learn about our innovative platform of solutions including EDI, Shop Floor Control, Machine Monitoring, Asset Tracking, Integrated Labeling, PLC/Machine Integration and more.

## Solutions for Workforce Productivity

From Automated Data Collection to business-to-business EDI, Radley's knowledgeable and experienced team is committed to providing an enterprise class platform of solutions to manufacturers worldwide. We offer a total solution which includes consulting services, hardware, printers and labels, software configuration & implementation, training and technical support. We're here to help you get the most out of your Epicor investment.

**RADLEY**  
CORPORATION

# Manufacturing Solutions


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## Product Traceability

Radley's material Traceability gives you complete quality control of your production processes with cradle to grave component and data attribute tracking. From raw material receipt through customer shipment; collect, track, and view unlimited data attributes, throughout the manufacturing and processing stages and anywhere along the supply chain. The ability to have accurate, real-time, forward and backward traceability is a crucial factor within numerous industries to comply with quality standards and requirements.

## Task Management

Directed picking, replenishment and putaway operations give your version of Epicor the functionality of a WMS system without the redundancy and added expenses. Maximize on resource time by letting Radley monitor operating conditions, item locations and quantities based on your business rules and logic to optimize pick routing, space utilization and replenishment. Tasks are generated automatically by Radley event monitoring, from the device or task management console. Users are directed to perform tasks based on their status and location within the warehouse, ensuring the worker is always at their highest productivity. Reduce material handling cycle times, improve FIFO and cross docking, automated pick replenishment and more.



*Update Epicor  
while preserving  
your configured  
rules and  
business logic*

## Kitting/Containerization

Dramatically improve material handling without customizing Epicor by utilizing Radley's Containerization/Kitting solution. In addition to making the collection of mass amounts of data easier, simplify the number of scans and transactions performed during your processes. Build up pallet/container relationships for the Receipt, Movement, WIP, Finished Goods and Shipment of materials and products. Move entire pallets of inventory and stage them for shipment with only one scan of a mobile device while Epicor is updated with the data of every container, pallet and part within.

## Labor Tracking

Keep tabs on all your resources, both human and machine with Radley's Labor Tracking solution for Epicor. You will know your output: completed, scrap, and rework quantities; so you can know your costs while Epicor is automatically updated with labor hours, machine hours and manufacturing completions. Access to availability, performance and overall production quality data enables you to measure the metrics needed for Overall Labor Effectiveness (OLE) statistics and your data is secure with role based permissions and a supervisor review for maintenance and approval of all labor transactions.

## Inventory Control

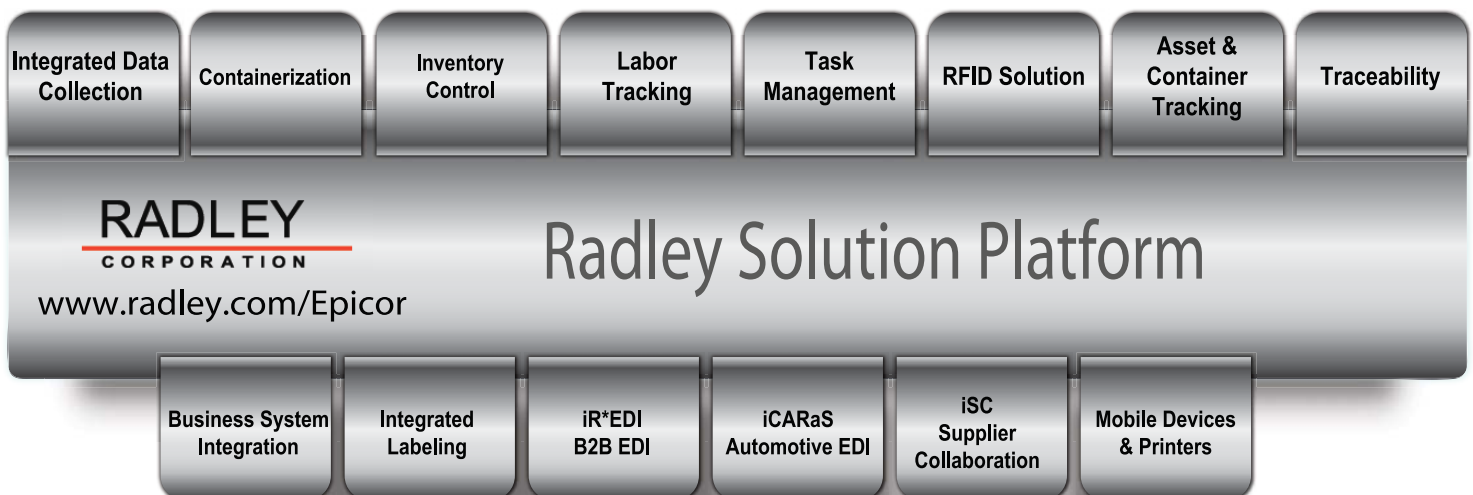
Whether you want to supplement Epicor or run separately as a primary Inventory Control solution, our flexible, scalable and easy to use software will improve your ability to monitor and evaluate your inventory. With advanced security, configurable reporting and multi-tenant architecture, Radley's Inventory Control solution can easily handle the tracking of high value, sensitive or hazardous materials.

## Optimizing Epicor

Radley's platform of real-time manufacturing execution solutions for Epicor users is a mobile computing and data collection system that can help you automate your unique business processes without costly consulting services and customizations. Don't change the way you do business just to follow Epicor menu structures, optimize your processes by completing them in the order best for your business and allow Radley to consolidate numerous Epicor tasks into one simple workflow. Our user interface was built for maximum worker productivity, easy to use and multi-lingual. By streamlining data entry and daily operations as well as automating manufacturing and material handling transactions, users follow the simple software prompts as Radley technology is busy behind the scenes validating data and processing multiple Epicor transactions at the same time.



Ensure the accuracy of your business system by eliminating manual, handwritten labels and bypass time-consuming paperwork by scanning the critical data required for you to make important business decisions. Radley's XDC/4 technology preserves your configured Epicor business logic and validates scanned data against the Epicor database, updating it with each transaction, as it happens, in real-time. Receive instant error alerts and email notifications so personnel can take action while it still matters. Implement Radley solutions for Epicor and you can look forward to your workforce operating at maximum productivity, production costs lowered and overall efficiency increased, all while you continue to grow your business.

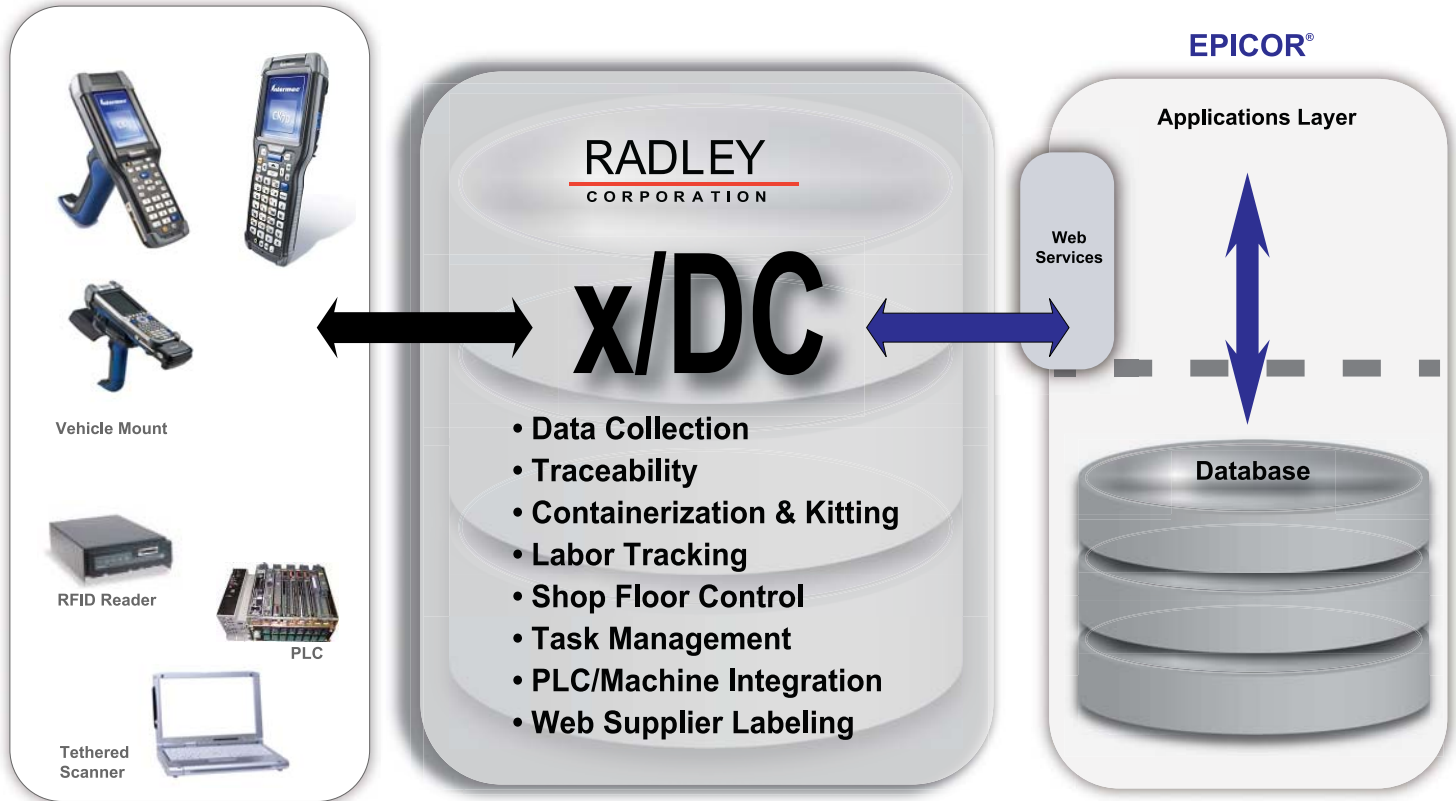


## Seamless Integration & Innovative Technology

Our non-intrusive architecture allows Radley to update Epicor while preserving your configured rules and business logic; flexible for multi-site manufacturers and can be installed and managed centrally or at each individual location. Providing a wide variety of industry-specific capabilities, Radley solutions are easy to use with a multi-language user interface and compatible for use on mobile devices.

# Radley's x/DC 4 Platform Technology

Radley provides configurable options for Epicor users without the costly consulting and customizations required by our competitors. Utilizing Epicor Web Services for a seamless integration, Radley's platform is not a terminal emulation (TE) solution, but real-time transaction processing that offers so much more than just the scanning of barcodes.



x/DC 4 is a Windows .NET 4 XML-based platform that is highly scalable with advanced security options. Benchmarked for optimum transaction processing, x/DC 4's architecture offers flexibility and performance unachievable by other solutions. The x/DC 4 environment can be installed and managed centrally or distributed to individual manufacturing locations. x/DC 4 transactions update Epicor following your specific business rules and logic. A complete history of data collection transactions by date/time/employee/device for tracking and reporting purposes is maintained within the database.

- ✓ No Epicor Modifications Required for Standard Transactions
- ✓ Real-Time Validation, Not TE
- ✓ Multiple Language Options
- ✓ RFID Ready
- ✓ Supports Automatic Store and Forward
- ✓ Utilizes Microsoft® .NET
- ✓ Adapts to Customized Transactions
- ✓ Interfaces with PLC, MES, Scales, Barcode, RFID, PDAs, Tablets, Cellphones

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