

# RADLEY

CORPORATION

## iSC

### Supplier Collaboration Solution

TA COLLECTION. EDI. HEALTHCARE. EDIFACT. XML. B2B ECOMMERCE. APPLICATION INTEGRATION. SUPPLIER COLLABORATION. LEAN MANUFACTURING. CUSTOMER LABELING. SCANNING. HIPAA. HEALTHCARE. EDIFACT. XML. B2B ECOMMERCE. APPLICATION INTEGRATION. SUPPLIER COLLABORATION. LEAN MANUFACTURING. DEMAND MANAGEMENT. X12. AUTOMATED DATA



### **Supplier Collaboration - Return on Investment**

According to AMR Research, Supply Chain Integration can generate upwards of \$400B in cost savings for companies in North America alone, from efficiencies and improved business agility in order entry, more accurate forecasts, less inventory and fewer markdowns. However, many companies fail to capitalize on the potential benefits by adopting too narrow a focus for their integration approach. Corporate viability and economic success relies more and more on superior agility and collaboration capabilities. Traditional communications (e.g. phone calls, emails, etc.) with suppliers can be difficult to manage and may prove detrimental to a company's ability to deliver product on time. Companies that control supply chain cost, satisfy customer demand, and bring products to market faster than the competition will succeed. Supplier collaboration can improve time-to-market performance, reduce inventories and shorten order fulfillment cycle times. As demand, supply, and regulatory conditions continue to shift, companies require a flexible technology infrastructure that can be deployed quickly and inexpensively to meet these conditions.

### **Improve Operational Efficiencies**

Supplier Collaboration (iSC) is designed to support continuous process improvement for enterprises competing in time-critical markets by providing a simple, yet powerful, supply chain visibility tool set. iSC easily integrates with existing enterprise applications, leveraging this investment without incurring additional costs associated with customized applications. While supporting standards and providing a robust feature set is important, the ability to administer a business application in an operationally efficient manner is critical to the long-term cost of ownership. Radley's iSC solution dramatically reduces all supply chain management costs by capitalizing on the information readily available in existing legacy applications.

### **Lower Costs and Improve Supplier Visibility with Online Collaboration**

Streamlining communications with your suppliers ensures better inventory visibility and more accurate shipments. iSC is Internet based, allowing for the rapid exchange of information between you and your supply base. Suppliers require only Internet access and a standard Web browser to become linked to your demand stream. iSC allows suppliers to display and download demand via the Web, including EDI, PDF, XML, and CSV file formats.

### **Reduce Supplier Inquiries**

The buyer and supplier benefit from viewing the same information through web-based access to all open orders. iSC modules open the window into the buyer-supplier relationship with instant visibility to the procurement process by providing access to all open orders and shipments plus the history for past activity. iSC provides tools that allow the sharing of information that eliminates the past barriers built by the miscommunication of production schedules and orders, forging stronger links within the supply chain and creating more productive and responsive relationships.



### **Easily Manage Demand Changes**

Suppliers can be instantly notified that their orders have changed and then take the necessary actions to view and download the new demand schedules. Multiple order types can be assigned to a supplier allowing the buyer to optimize the order fulfillment and receiving processes. The various order types supported include blanket orders, stand alone purchase orders, forecast releases, and shipping schedules. The complete order processing cycle is tracked historically and supported by a complete reporting and auditing function built into the application.

### **Reduce Inventory Fulfillment with Vendor Managed Inventory (VMI)**

VMI can be configured to allow you to broadcast your current inventory levels using traditional EDI methodologies, or using web-based functionality that is a standard feature of the iSC module. VMI can be automatically updated with inventory information in an unattended, predefined, scheduled environment, using the Scheduler. Inventory data can be updated real-time with data collection functionality for timely visibility. The supplier can view the inventory levels on line, with color-coded alerts, to help identify if there are potential overages or shortages.

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### ***Business Rules & Reporting***

- Buyer and supplier agree to inventory min/max thresholds for each buyer inventory location
- Accurate views to the buyer's on-hand quantities
- Redefine ship days and delivery time windows
- In-transit hours used to determine when inventory levels are approaching the minimum on-hand
- If the inventory falls below the pre-defined level, an automated alert notifies supplier of this condition
- Color-coded status lines alert the supplier to any potential stock outs or overages
- Supplier can take immediate action to prevent disruptions to the buyer's production schedule

### ***Download Demand Via the Web or Send EDI Transactions***

- Transactions can be displayed and downloaded from the Internet in several formats
- Data formats include EDI, XML, PDF, CSV
- All transactions can be transmitted using EDI
- Secure connections via HTTPs, FTPs, AS2

### ***Provide Demand Visibility to Suppliers***

- Ship Schedules & Demand Management
- Purchase Orders and PO Acknowledgements
- Vendor-Managed Inventory
- Broadcast Material Releases with forecast information

### ***Monitor Supplier Interaction***

- View your open requirements
- View supplier acknowledgements
- View supplier demand

### ***Shipping and Advanced Shipment Notification***

- On-line shipper entry forms created from original customer demand or transmit via EDI
- Buyer and supplier view the same shipping data
- Supplier rating and shipping history reporting
- Send email if a shipment is potentially past due
- Information immediately updated against the customer order to eliminate duplicate shipments
- Shipping data integrated to enterprise application

### ***Compliant Shipping Labels***

- Suppliers can print compliant shipping labels and documents over the Internet
- All label formats for detail, master and mixed load containers
- Scanning module for feedback of any shipping discrepancies



### ***Vendor Managed Inventory for Lean Manufacturing***

- Inventory Profile can be defined to the ship-to/item level
- Minimum/maximum on hand quantities
- Minimum/maximum "alert" threshold settings
- Supplier defined in-transit and inventory coverage hours
- Supplier defined ship schedules and delivery time-fences
- Current Inventory status by item or item range
- Supplier monitors buyer's min/max inventory levels on-line
- Supplier ships product and notifies buyer via online shipper entry

### ***Extensive Online Inventory Reporting***

- Current Inventory status by item or item range
- Daily/Weekly/Monthly Buyer Inventory Consumption Reporting

### ***Application Integration***

- Easily integrated using standard Application Program Interfaces (APIs)

# Just in Time to Meet the eCommerce Needs of Your Supply Chain Environment

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